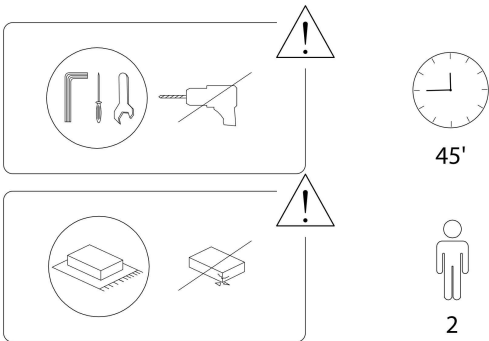
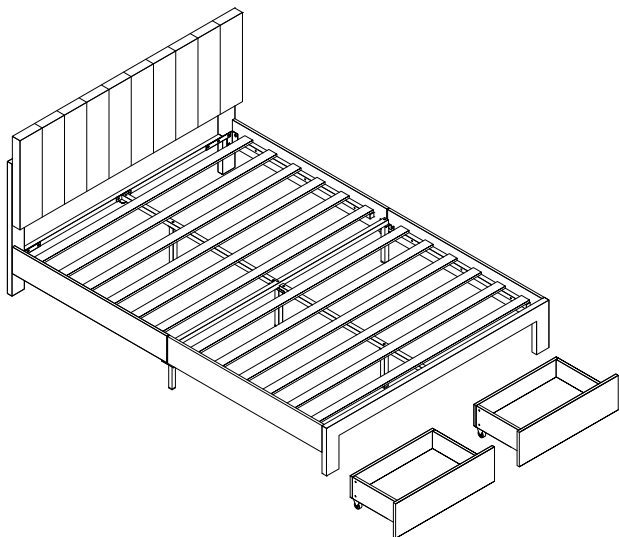
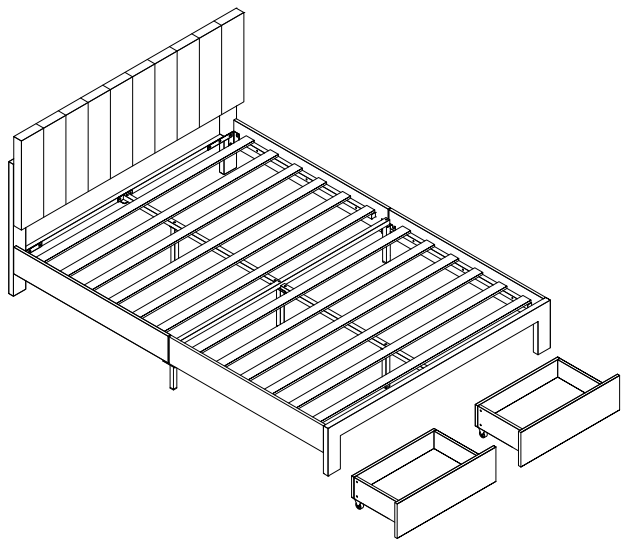
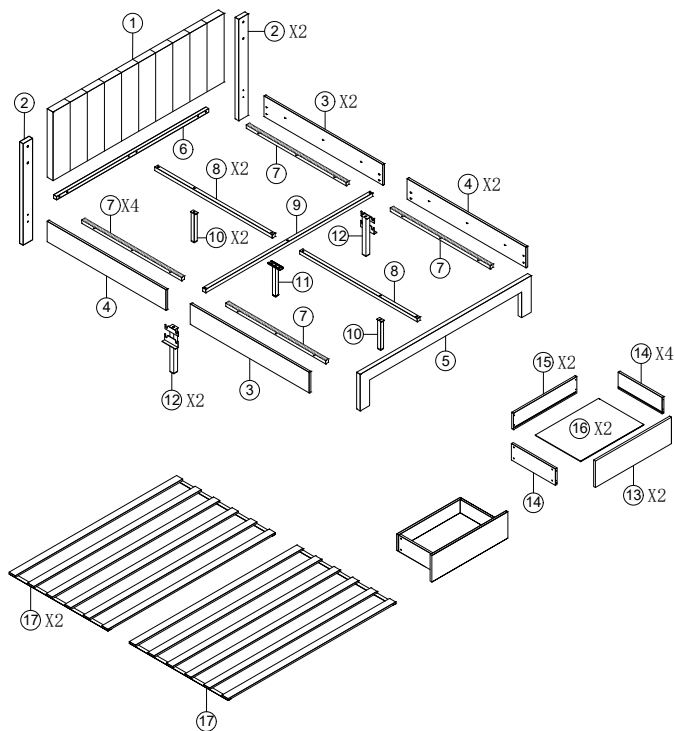
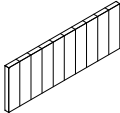
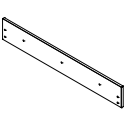
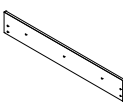
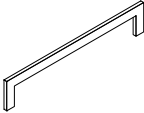
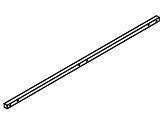
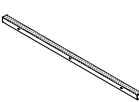
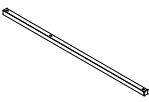
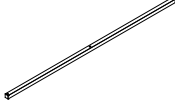
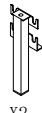
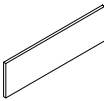
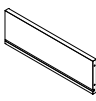
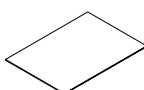
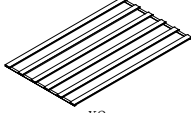


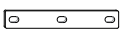
LONZAC



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 X1	 X2	 X2
 X2	 X1	 X1
 X4	 X2	 X1
 X2	 X1	 X2
 X2	 X4	 X2
 X2	 X2	

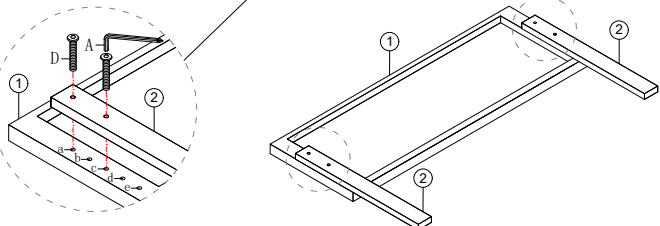
A  X1	B  M8x16mm X32	C  M8x40mm X21
D  M8x50mm X4	E  M3x20mm X16	F  X16
G  X16	H  X4	I  X2
J  X2	K  X8	

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1

1	2	A	D
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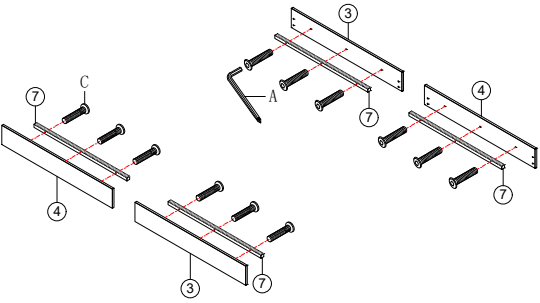
You can chose the hole a and c, or b and d or c and e.



2

3	4	7	A	C
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M8x40mm X12



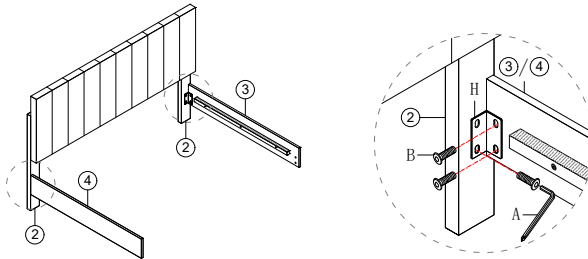
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3

1	2	A	B	H
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M8x16mm X6

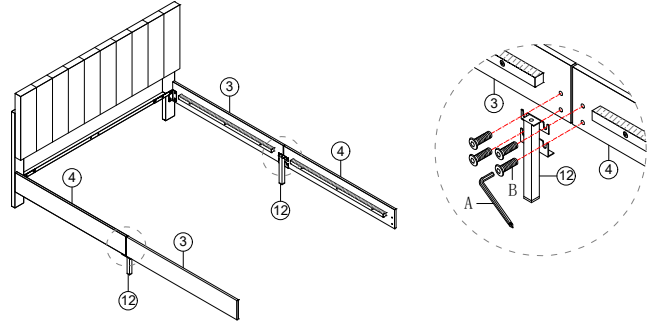
X2



5

3	4	12	A	B
---	---	----	---	---

M8x16mm X8

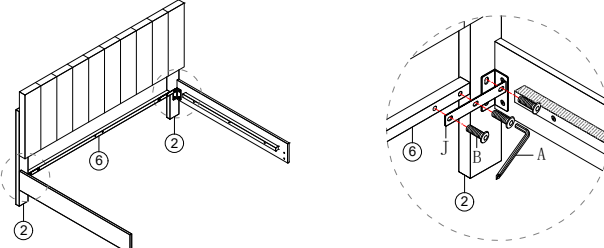


4

2	6	A	B	J
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M8x16mm X6

X2

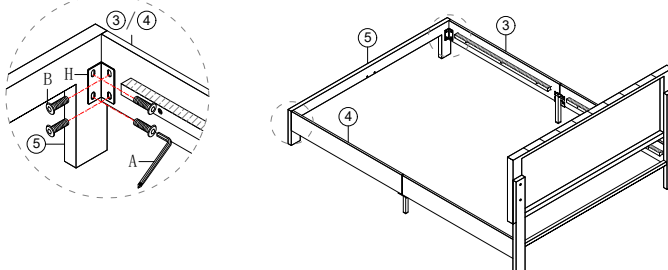


6

3	4	5	A	B	H
---	---	---	---	---	---

M8x16mm X8

X2

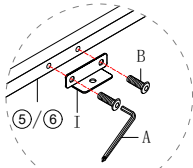
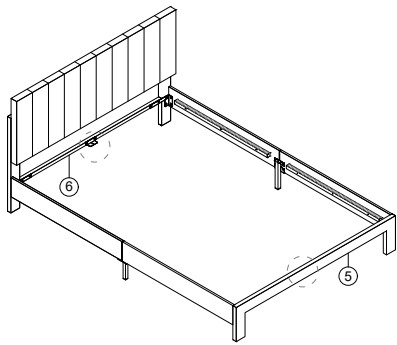


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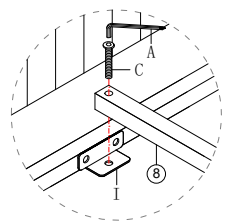
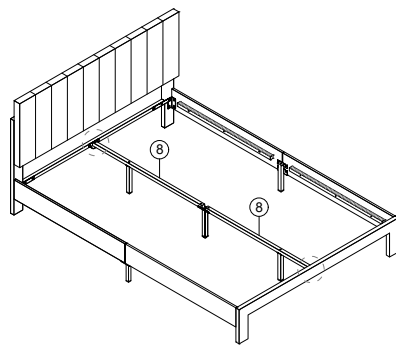
7

5	6	A	B	I



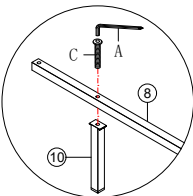
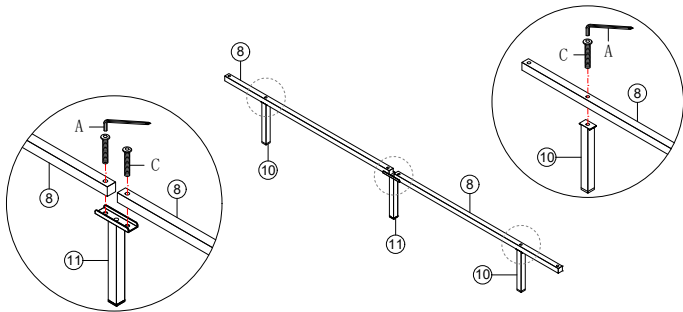
9

8	A	C



8

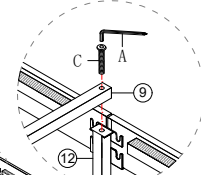
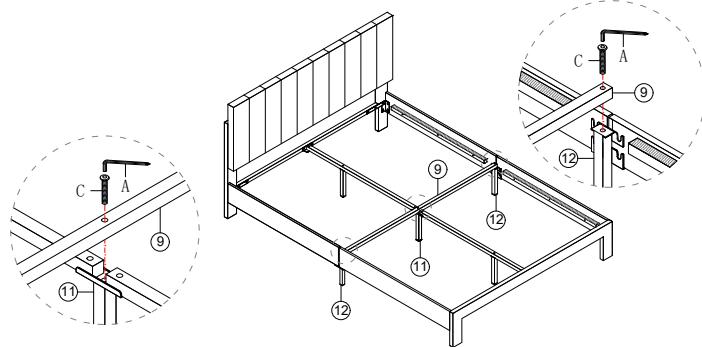
8	10	11	A	C



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10

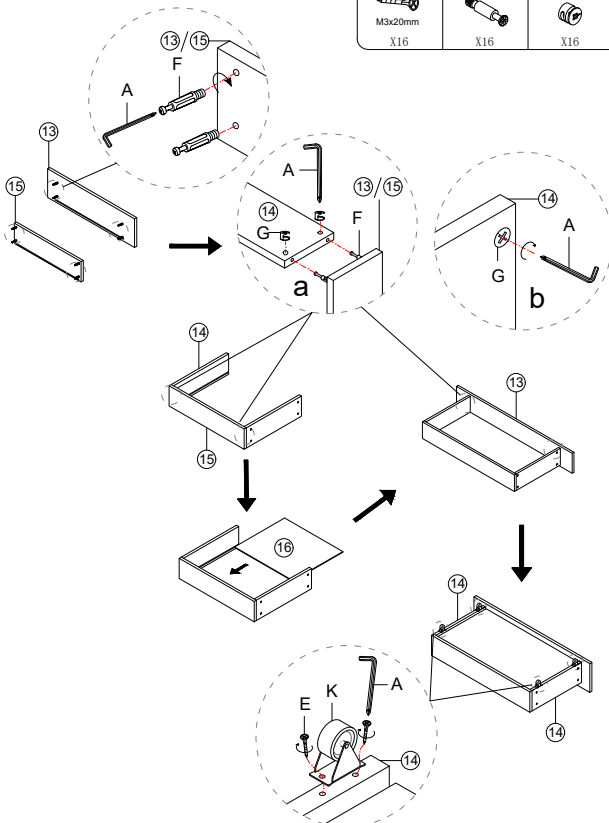
9	11	12	A	C



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11x2

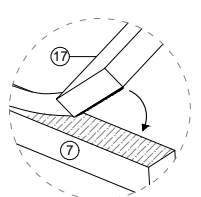
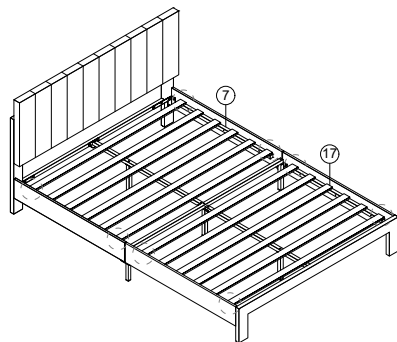
13	14	15	16	A
E	F	G	K	



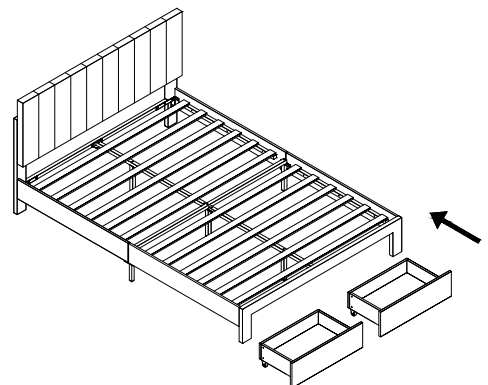
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12

7	17



13



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